

Domain	CLOTHING PRODUCTION	Unit ID: 157
Title:	Control production in a clothing production environment	
Level: 3		Credits: 3

Purpose

This unit standard specifies the competencies required to monitor and control production. It includes identifying requirements for efficient production, monitoring production efficiency and implementing improvements to production efficiency. This unit standard is intended for people who work in an industrial clothing production environment.

Special Notes

1. Entry information
Prerequisite:
 - Unit 130 - *Follow workplace safety procedures in a clothing production environment* or demonstrated equivalent knowledge and skills.
2. To demonstrate competence, at a minimum, evidence is required of identifying requirements for efficient production, setting production standards and monitoring changes. These tasks must be performed ensuring correct identification of requirements and finishing of the tasks, correct selection and use of appropriate processes, tools and equipment and completing all work to specification.
3. Assessment evidence may be collected from a real workplace or a simulated real workplace or an appropriate simulated realistic environment in which clothing production operations are carried out.
4. Performance of all elements in this unit standard must comply with all relevant workplace requirements and /or manufacturer's specifications.
5. Regulations and legislation relevant to this unit standard include the following:
 - Labour Act, No. 6, 1992
 - Occupational Health and Safety Regulations No. 18, 1997
 and all subsequent amendments

Quality Assurance Requirements

This unit standard and others within this subfield may be awarded by institutions which meet the accreditation requirements set by the Namibia Qualifications Authority and the Namibia Training Authority and which comply with the national assessment and moderation requirements. Details of specific accreditation requirements and the national assessment arrangements are available from the Namibia Qualifications Authority on www.namqa.org and the Namibia Training Authority on www.nta.com.na

Elements and Performance Criteria

Element 1: Identify requirements for efficient production

Performance Criteria

- 1.1 Machine operations, staff and production processes are identified and organised to meet production requirements.
- 1.2 Recommendations are made related to production requirements and according to workplace specifications.
- 1.3 Quality standards and safe work practices are checked to ensure compliance.

Element 2: Monitor production efficiency

Performance Criteria

- 2.1 Compliance to specified requirement is checked to ensure efficiency is maintained.
- 2.2 Non-compliance is identified, reported, recorded and investigated to determine causes.
- 2.3 Production standards are set according to workplace specifications.

Element 3: Implement improvements to production efficiency

Performance Criteria

- 3.1 Corrective or preventative action is recommended and implemented.
- 3.2 Changes are communicated to respective personnel.
- 3.3 Changes are monitored.

Registration Data

Subfield:	Clothing, Leather and Textiles Manufacturing
Date first registered:	28 September 2006
Date this version registered:	28 September 2006
Anticipated review:	2011
Body responsible for review:	Namibia Training Authority