

Domain	CLOTHING PRODUCTION	Unit ID: 160
Title:	Perform pressing operations on complex garments using industrial equipment in a clothing environment	
Level: 4		Credits: 4

Purpose

This unit standard specifies the competencies required to perform pressing operations on complex garments using industrial equipment in a clothing production environment. It includes preparing the workstation, pressing work pieces and dispatching pressed work. This unit standard is intended for those who work in an industrial clothing production environment.

Special Notes

1. Entry information
Prerequisite:
 - Unit 130 - *Follow workplace safety procedures in a clothing production environment or demonstrated equivalent knowledge and skills.*
2. To demonstrate competence, at a minimum, evidence is required of pressing two different garment pieces, storing and dispatching pressed garments. These tasks must be performed ensuring correct identification of requirements and finishing of the tasks, correct selection and use of appropriate processes, tools and equipment and completing all work to specification.
3. Garments include but are not limited to princess line dresses; close-fitting dresses; loose-fitting dresses; halter-neck dresses; sundresses; tent dresses, lined jackets and evening gowns. Dresses must have linings, pockets, yokes, zips, waistbands and slits.
4. Assessment evidence may be collected from a real workplace or a simulated real workplace or an appropriate simulated realistic environment in which clothing production operations are carried out.
5. Tools, equipment and material may include but are not limited to ironing board, domestic dry and steam iron, domestic presser, industrial presser, seam roll, cotton, poly-cotton and linen, interfacing fabrics, denim, bouclé, chiffon, organza, lace, silk, taffeta and trimmings.
6. Performance of all elements in this unit standard must comply with all relevant workplace requirements and /or manufacturer's specifications.
7. Regulations and legislation relevant to this unit standard include the following:
 - Labour Act, No. 6, 1992
 - Occupational Health and Safety Regulations No. 18, 1997
 and all subsequent amendments.

Quality Assurance Requirements

This unit standard and others within this subfield may be awarded by institutions which meet the accreditation requirements set by the Namibia Qualifications Authority and the Namibia Training Authority and which comply with the national assessment and moderation requirements. Details of specific accreditation requirements and the national assessment arrangements are available from the Namibia Qualifications Authority and the Namibia Training Authority on www.nta.com.na

Elements and Performance Criteria

Element 1: Prepare work station

Performance Criteria

- 1.1 Workstation, tools and equipment are cleaned and set up in line with workplace specifications.
- 1.2 Routine minor maintenance is performed and recorded.
- 1.4 Work is laid out correctly in line with workplace specifications.

Element 2: Press work pieces

Performance Criteria

- 2.1 Work is collected or received in line with workplace specifications.
- 2.2 Faults, spots and marks are identified and appropriate action is taken.
- 2.3 Appropriate attachments are selected and used in line with workplace specifications.
- 2.4 Heat, steam, vacuum, pressure and time are applied in line with product requirements, fabric specifications and workplace specifications.
- 2.5 Work is sequenced and pressed in line with workplace specifications.

Element 3: Dispatch pressed work

Performance Criteria

- 3.1 Pressed work is inspected against workplace pressing standards and specifications.
- 3.2 Results of inspection are recorded.
- 3.3 Subsequent action to rectify faults is reported and recorded.
- 3.4 Pressed work is dispatched or stored in line with workplace specifications.
- 3.5 Work area is cleaned up and prepare for next job or operation.

Registration Data

Subfield:	Clothing, Leather and Textiles Manufacturing
Date first registered:	28 September 2006
Date this version registered:	28 September 2006
Anticipated review:	2011
Body responsible for review:	Namibia Training Authority