

<b>Domain</b>	<b>CLOTHING PRODUCTION</b>	<b>Unit ID: 164</b>
<b>Title:</b>	<b>Manage clothing production operations to achieve planned outcomes</b>	
<b>Level: 4</b>		<b>Credits: 4</b>

### Purpose

This unit standard specifies the competencies required to manage clothing production operations to achieve planned outcomes. It includes implanting continuous improvement systems and processes, monitoring performance and developing opportunities for further improvement. This unit standard is intended for people who work in an industrial clothing production environment.

### Special Notes

1. Entry information  
Prerequisite:
  - Unit 130 - *Follow workplace safety procedures in a clothing production environment or demonstrated equivalent knowledge and skills.*
2. To demonstrate competence, at a minimum, evidence is required of implementing continuous improvement systems and processes, monitoring performance and progress and strengthening customer relations. These tasks must be performed ensuring correct identification of requirements and finishing of the tasks, correct selection and use of appropriate processes, tools and equipment and completing all work to specification.
3. Assessment evidence may be collected from a real workplace or a simulated real workplace or an appropriate simulated realistic environment in which clothing production operations are carried out.
4. Performance of all elements in this unit standard must comply with all relevant workplace requirements and /or manufacturer's specifications.
5. Regulations and legislation relevant to this unit standard include the following:
  - Labour Act, No. 6, 1992
  - Occupational Health and Safety Regulations No. 18, 1997
 and all subsequent amendments.

### Quality Assurance Requirements

This unit standard and others within this subfield may be awarded by institutions which meet the accreditation requirements set by the Namibia Qualifications Authority and the Namibia Training Authority and which comply with the national assessment and moderation requirements. Details of specific accreditation requirements and the national assessment arrangements are available from the Namibia Qualifications Authority and the Namibia Training Authority on [www.nta.com.na](http://www.nta.com.na)

## **Elements and Performance Criteria**

### **Element 1: Implement continuous improvement systems and processes**

#### **Performance Criteria**

- 1.1 Team members are encouraged and supported to participate in decision making processes and to assume responsibility and authority.
- 1.2 The organisation's continuous improvement processes are communicated to individuals and teams.

### **Element 2: Monitor performance**

#### **Performance Criteria**

- 2.1 Progress is monitored and ways are identified to improve planning and operations.
- 2.2 Customer service is strengthened through the use of improvement techniques and processes on a regular basis.
- 2.3 Plans are adjusted and communicated to respective personnel.

### **Element 3: Develop opportunities for further improvement**

#### **Performance Criteria**

- 3.1 Staff members are informed of savings and productivity improvements in achieving the business plan.
- 3.2 Work performance is documented and the information is used to identify opportunities for further improvement.
- 3.3 Records, reports and recommendations for improvements are managed according to workplace specifications.

## **Registration Data**

<b>Subfield:</b>	Clothing, Leather and Textiles Manufacturing
<b>Date first registered:</b>	28 September 2006
<b>Date this version registered:</b>	28 September 2006
<b>Anticipated review:</b>	2011
<b>Body responsible for review:</b>	Namibia Training Authority